

Date: 10/24/19 09:19:15	CAMSHAFT CERTIFICATION 	Part Name: c624-13a
Tol Seq: PR.TOL		Grind#: 13300r/13335r
Operator: KF 0.700		Serial No.: 365106-19
Units: inch		Report No.: rept6411

8 Cylinder Summary Report

ADCOLE MODEL 911
Camshaft Report

Journals				Centerline Information				Center Deviation			
Num	Meas-Dia	Roundness	Runout		Lobe Separation Angle	Adv Angle (Crank)	Cylinder Number	Num	Intake	Exhaust	
	2.16540			Design:	118.00	2.00					
				Angle Error Int / Exh							
1	2.16504	.00007	.00007	.12 .13	117.99	1.75	1	1	.00007	.00005	
2	2.16525	.00008	.00021	.15 .16	117.99	1.69	2	2	.00006	.00005	
3	2.16540	.00006	.00031	.15 .16	117.98	1.69	3	3	.00006	.00004	
4	2.16569	.00009	.00022	.13 .15	117.97	1.72	4	4	.00005	.00007	
5	2.16564	.00012	.00012	.20 .19	118.02	1.61	5	5	.00005	.00004	
				.14 .24	117.89	1.62	6	6	.00004	.00005	
				.21 .06	118.15	1.73	7	7	.00006	.00001	
				.27 .10	118.17	1.64	8	8	.00005	.00008	

Intake							Exhaust							
Durations (Crank degrees)			Max Lift	Base Circle Radius	Base Circle Runout	Taper Across 0.300"	Durations (Crank degrees)			Max Lift	Base Circle Radius	Base Circle Runout	Taper Across 0.300"	
@0.020"	@0.050"	@0.200"					@0.020"	@0.050"	@0.200"					
236.6	210.0	122.9	.2940	.7861		<Design>	256.6	230.0	143.5	.3180	.7621			
3.0	2.5	1.0	.0030	.0020	.0020	.00020	3.0	2.5	1.0	.0030	.0020	.0020	.00020	
236.7	209.9	122.9	.2941	.7808	.0002	.00007	1	256.7	229.9	143.5	.3181	.7567	.0002	.00009
241.0#	212.0	123.2	.2941	.7807	.0005	.00008	2	260.9#	231.9	144.2	.3179	.7569	.0003	.00005
241.1#	212.1	123.3	.2941	.7812	.0004	.00006	3	261.0#	232.0	144.2	.3180	.7570	.0005	.00009
236.7	210.0	122.9	.2940	.7811	.0002	.00008	4	256.9	230.1	143.6	.3182	.7572	.0003	.00005
241.5#	212.3	123.6	.2946	.7812	.0010	.00006	5	260.8#	231.9	144.0	.3176	.7575	.0005	.00006
237.1	210.3	123.2	.2945	.7812	.0005	.00007	6	256.7	230.0	143.4	.3179	.7574	.0011	.00003
236.1	209.6	122.5	.2930	.7816	.0011	.00005	7	256.8	230.0	143.6	.3182	.7573	.0012	.00008
240.8#	211.9	123.1	.2937	.7814	.0015	.00004	8	260.2#	231.6	143.8	.3171	.7576	.0011	.00006

Fuel Pump Eccentric Offset: .000000 Radius: .000000