

DIAMOND

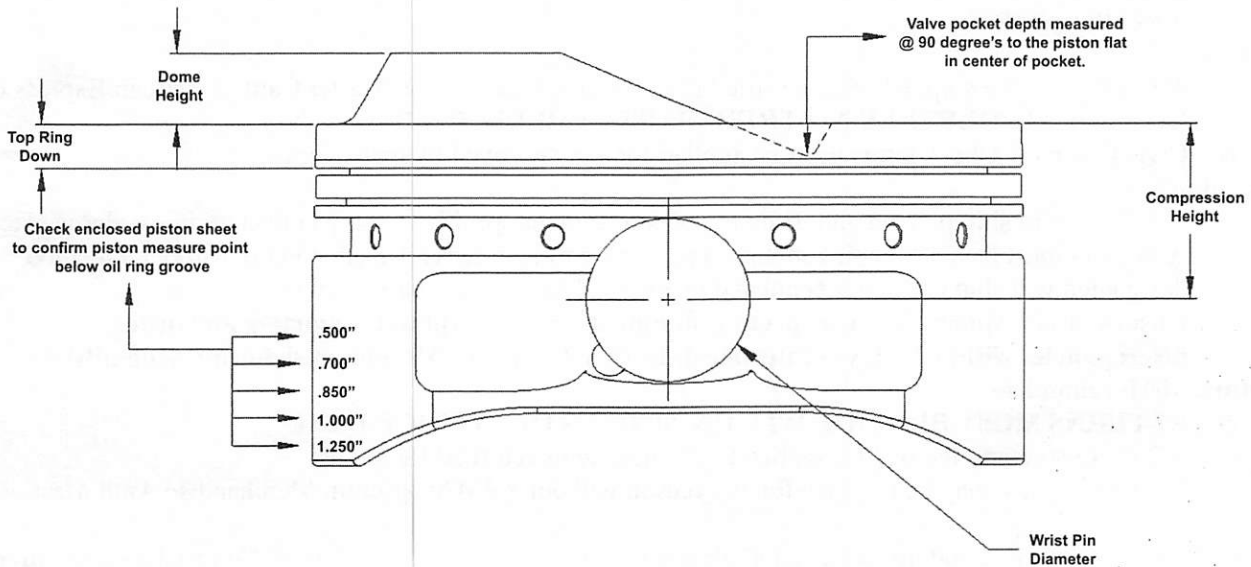
Pistons

INSTALLATION INSTRUCTIONS

IMPORTANT NOTICE

BE SURE THAT YOUR NEW DIAMOND PISTONS ARE BUILT AS ORDERED

Pistons that are altered in any way cannot be returned, exchanged, or be used to make credit adjustments to your account, regardless of circumstances



Piston to bore clearance on enclosed piston spec card is referenced as a minimum setting. Refer to chart below for specific application adjustments to piston to wall clearances.

Application	2618 Material	4032 Material
Street - Strip - NA	No Adjustment Needed	No Adjustment Needed
Street - Strip - Power Adder	.001 to .003 More	Not Recommended Material
Circle Track	.000 to .001 More	No Adjustment Needed
Drag Race - NA	No Adjustment Needed	No Adjustment Needed
Drag Race - Power Adder	.001 - .002 More	Not Recommended Material
Marine - Closed Cooling System	No Adjustment Needed	No Adjustment Needed
Marine - Open Cooling System	.002 to .004 More	.001 to .002 More
Road Race	.000 to .001 More	No Adjustment Needed
Off Road - Truck Pull	.001 to .002 More	.000 to .001 More
Filled Cast Iron Block	.002 to .003 More	.001 to .002 More
Aluminum Block	.001 to .003 Less	.001 to .002 Less
Hard Anodized Coated	.002 Less (A Must)	Not Recommended Material



SALES AND RETURN POLICIES

- **Prices**
 - All prices are subject to change without notice.
 - All sales transactions conducted within the state of Michigan and North Carolina are subject to the appropriate state sales tax.
- **Custom Orders**
 - All custom piston orders must be in writing, either faxed, mailed, or email. A custom piston order form is available for this purpose. No verbal custom orders will be accepted.
 - Orders will not be recognized and lead-time will not be effective until all necessary information, payment, and samples are received.
 - **All custom piston orders with COD certified, Credit Card, or Wire Transfer terms must be paid before the order can be processed.**
 - Lead time is tentative and may change without notice due to unforeseen circumstances. Every effort will be made to ship orders within the time frame quoted at time order was placed.
 - Any discrepancies with custom orders must be reported within 30 days of invoice date. A return merchandise authorization number (RMA #) will be assigned so that the order can be returned for inspection. If a discrepancy is found during inspection, the custom order will be re-made at no charge. If no discrepancy is found the product will be returned to customer at their expense or disposed of after 30 days of inspection.
- **Terms**
 - All orders will be shipped COD certified funds or credit card (Visa, Master Card, American Express or Discover), **ABSOLUTELY NO THIRD PARTY CREDIT CARDS.**
 - COD Company Check terms must be applied for and approved by management
- **Shipping**
 - All orders will ship prepaid and insured, unless customer specifies to ship collect at time order is placed
 - All orders must have a shipping method specified at time order is placed. Orders without a method designated will ship Ground prepaid and insured (added to customers order)
 - **Customer is responsible for inspecting shipment upon receipt and reporting any order discrepancies within 30 days of invoice date. (See Return of Merchandise for more details).**
- **Return of Merchandise**
 - **RETURNS MUST BE MADE WITHIN 90 DAYS OF INVOICE DATE**
 - A 25% re-stocking fee will be applied to all shelf items returned for credit
 - No merchandise may be returned for any reason without a RMA# (Return Merchandise Authorization Number).
 - A copy of the original invoice must accompany all returns with RMA# noted. **(No third party returns)**
 - Products being returned should not be altered in anyway. **NO CREDIT** will be issued for product that has been modified in anyway. If product has been modified it will be returned to customer at their expense or disposed of after 30 days from inspection.
 - All returns must be shipped prepaid and insured (call tags will be issued in the case of factory error). All returns should be packaged properly to prevent damage during shipping.
 - **Absolutely no refunds or exchanges will be issued on special-ordered (custom PISTONS, PINS, or RINGS) or customer-altered merchandise**
- **Warranty/Rights Reserved**
 - Due to the nature of performance applications, all Diamond Racing Products are sold **WITHOUT ANY EXPRESS WARRANTY OR ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** Diamond Racing Products shall not, under any circumstances, be liable for any special revenue, cost of purchased or replacement goods, or claims of customers of the purchaser which may arise and/or result from the sale, installation or use of these parts. Diamond Racing Products reserves the right to make product improvements and changes without notice and without incurring liability with respect to similar products previously manufactured.