

## Stocking

### DIAMOND PISTON SPECS

PART # 21500R1    JOB # 82255

DOME

CVLT1

BORE: 3.78

COMPRESSION HEIGHT: 1.331

STROKE: 0

ROD LENGTH: 0

EFFECTIVE VOLUME: +2.0CC

VALVE DEPTH: INTAKE

EXHAUST

TOP RING: .0405

2ND RING: .0475

OIL RING: .1120

SUPPORT RAIL: NA

WRIST PIN DIA.: .943

WRIST PIN LENGTH: 2.500

OFF SET PIN: .03

IF YES, PUT THE "F" TOWARD THE FRONT OF THE MOTOR.

LOCK RING PART #01-5104

SPIROLOX

PISTON WEIGHT: 465 GRAMS

MATERIAL TYPE: 2618

INSTALL THESE PISTONS WITH 0035  
CLEARANCE MEASURED 90 DEGREES TO THE PIN  
HOLE @ 1.250 DOWN FROM OIL LAND

10/30/18

# WARNING!

## IT IS YOUR RESPONSIBILITY

TO CHECK PISTONS FOR COMPLIANCE TO YOUR ORDERED SPECIFICATIONS BEFORE ASSEMBLY.

DIAMOND RACING PRODUCTS WILL NOT CREDIT OR EXCHANGE PISTONS THAT HAVE BEEN ALTERED IN ANY WAY. EXAMPLES

INCLUDE:

PIN FITTING, NUMBER STAMPING, BLOCK FITTING, DOME RADIUSING, ETC.

DIAMOND RACING MAKES EVERY EFFORT TO ASSURE CUSTOMER SATISFACTION WITH QUALITY PRODUCTS, PERFORMANCE AND SERVICE.

IF YOU HAVE ANY QUESTIONS, PLEASE CALL US  
TOLL FREE AT 877.552.2112.

**DIAMOND**  
*Pistons*

23003 DIAMOND DRIVE • CLINTON TWP • MI 48035